

#### eX707FB Tech-Note

#### HMI 7" TFT, PCAP Touch Hygienic design, IP69

- Extensive Guarantee despite no Protective Casing
- · Ease of Cleaning
- · Real World IP69 Rating
- · Glass Strength with Polyester Coating
- High Pressure 80°C Water Resistant
- Perfect Stainless Steel Bezel Design
- · Acid Chemical Resistant
- Food Compliant Gasket
- Front panel and gasket guidelines:
  - 1. DIN EN1672-2
  - 2. EHEDG / FDA 21 CFR 177.2006



## Highlights

Where tough legislation requires that handling, preparation, processing and packaging of food is done to be extremely hygienic, the outstanding eX707FB 7" Food and Beverage HMI is the **best choice for manufacturer** and final consumer.

No other company offers such specialized solutions to the everyday problems faced in the Food and Beverage industry and in **particular the meat processing sector**.

The food & beverage and pharmaceutical sectors are very different environments from the industrial world. Although the set up of the production facilities might seem similar, there are a series of legislative requirements and guidelines that are dramatically more onerous.

EXOR has adapted its highly successful eX707 to meet these challenges. EXOR alters the HMI devices in many areas to comply with the CEI EN 60529 guidelines with an **incredible level of attention to eliminating the accumulation of food, grease, and product powder particles**.

The rugged stainless-steel fronts are **highly polished to allow particles to flow away** from the surface. The frame has the optimal **angle of contact to the machine surface** to both enable cleaning liquids to wash away and also **not to allow bacteria or microbes to remain**.

All these measures and more mean that EXOR can offer this product at a high protection **front panel rating of IP69**: resistance to frequent washing with water at high pressure and high temperature. Resistance to highly aggressive cleaning substances is a plus.

No longer will you need to contain the HMI devices within a costly cabinet as is so often seen. Industry sectors that might require this series are the **food, pharmaceutical and chemical industries or anywhere, where the highest level of attention to hygiene is a requirement for reputational risk**.

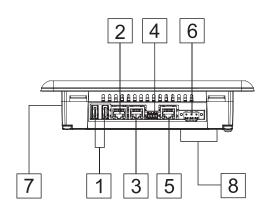
## eX707FB - Technical Data



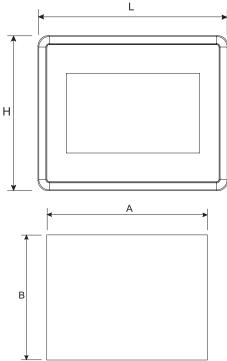


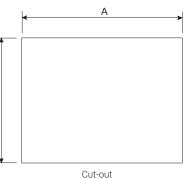


System Resources	
Display - Colors	7" TFT 16:9 LED - 16M
Resolution	800x480, WVGA
Brightness	500 Cd/m² typ.
Dimming	to 0%
Touchscreen	Projected Capacitive, Multitouch
CPU	32-bit RISC dual core - 800 MHz
Operating System	Linux RT
Flash	4 GB
RAM	1 GB
Real Time Clock, RTC Back-up, Buzzer	Yes
Interface	
Ethernet port	3 (port 0 - 10/100/1000, port 1 - 10/100, port 2 - 10/100)
USB port	2 (Host V2.0, max. 500 mA)
Carial part	1 (RS-232, RS-485, RS-422, software configurable)
Serial port	Max 3 serial ports using plug-in modules.
SD card	Yes
Expansion	2 slot for plug in modules
Ratings	
Power supply	24 Vdc (10 to 32 Vdc)
Current Consumption	0.7 A at 24 Vdc (max.)
Input Protection	Electronic
Battery	Rechargeable Lithium battery, not user-replaceable
Environment Conditions	
	-20° to +60 °C (vertical installation)
Operating Temp	Plug-in modules and USB devices may limit
	max temperature to +50 °C
Storage Temp	-20°C to +70°C
Operating / Storage Humidity	5-85% RH, non condensing
Protection Class	IP69 (front), IP20 (rear)
	Type: 12, 4X
Dimensions and Weights	
Faceplate LxH	217x177 mm (8.54x6.96")
Cutout AxB	176x136 mm (6.93x5.35")
Depth D+T	45+10 mm (1.77+0.4")
Weight	2.5 Kg
Approvals	
CE	Electromagnetic Compatibility Directive 2014/30/EU (EMC)
UL	cULus: UL61010-1 / UL61010-2-201
RCM	Yes



- 1 USB ports 1 and 2
- 2 Ethernet port 2 (10/100 Mb)
- 3 Ethernet port 1 (10/100 Mb)
- 4 Serial port
- 5 Ethernet port 0 (10/100/1000 Mb)
- 6 Power supply
- 7 SD Card slot
- 8 2 Expansion slots for plugin modules





# Ordering Information

Model	Part Number	Description
eX707FB	+EX707U4F1	HMI 7" PCAP Touch, 3x Ethernet, Hygienic design, IP69, JMobile runtime